



DIV d.o.o., TVORNICA VIJAKA / FASTERNERS FACTORY, Bobovica 10a, HR-10430, Samobor, Hrvatska (Croatia)

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MB: 3659976 / Žiro račun: RBA 2484008-1100228260 / Devizni račun/Account: 038-2500-978-3659976 - Raiffeisen Bank Austria d.d., Zagreb

SWIFT: RZBHHR2X / IBAN: HR8224840081100228260 / MBS 080127368 kod Trgovačkog suda u Zagrebu / Temeljni kapital: 18.472.800,00 kn - uplaćen u cijelosti/entirely paid

Uprava/Board of Directors: T. Debeljak - predsjednik/president, D. Pappo - član/member, Nadzorni odbor/Supervisory Board: B. Debeljak - predsjednik/president

DIN 6914

~ HRN M.B1.066

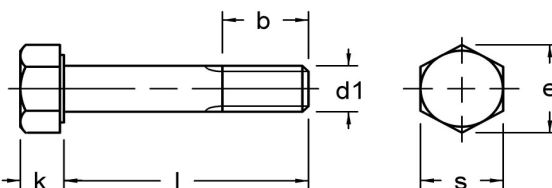
~ UNI 5712

~ ISO 7412

Vijak za čelične konstrukcije sa
šesterokutnom glavom

Hexagon bolts with large widths
across flats for high tensile
structural bolting

Sechskantschrauben mit grossen
Schlüsselweiten, HV-Schrauben
in Stahlkonstruktionen



HV 8.8 Br

d	M 12	M 14	M 16	M 18	M 20	M 22	M 24	M 27	M 30
b1	21	23	26	28	31	32	34	37	40
b2	23	25	28	30	33	34	37	39	42
k	8	9	10	12	13	14	15	17	19
s	22	24	27	30	32	36	41	46	50
Ld	M 12	M 14	M 16	M 18	M 20	M 22	M 24	M 27	M 30
30	100								
35	100	50							
40	100	50	50	25	25				
45	100	50	50	25	25				
50	100	50	50	25	25	25	25		
55	100	50	50	25	25	25	25		
60	100	50	50	25	25	25	25	10	
65	100	50	25	25	25	25	25	10	
70	100	50	25	25	25	25	25	10	10
75		50	25	25	25	25	25	10	10
80		50	25	25	25	25	10	10	10
85			25	25	25	10	10	10	10
90			25	25	25	10	10	10	10
95			25	25	25	10	10	10	10
100			25	25	25	10	10	10	10
105			25	25	25	10	10	10	10
110			25	25	25	10	10	10	10
115			25	25	25	10	10	10	10
120			25	25	25	10	10	10	10
125			25	25	25	10	10	10	10
130			25	25	25	10	10	10	10
140					25	10	10	10	10
150					25	10	10	10	10
160					10	10	10	10	10
170					10	10	10	10	10
180					10	10	10	10	10
190					10	10	10	10	10
200					10	10	10	10	10
210					10		10	10	10
220					10		10	10	10

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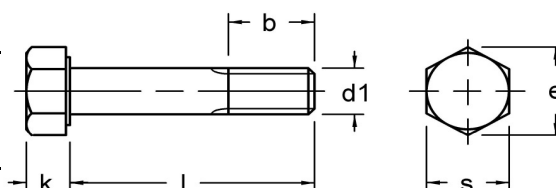
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šesterokutnom glavom

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across flats for high tensile
structural bolting*

Sechskantschrauben mit grossen
Schlüsselweiten, HV-Schrauben
in Stahlkonstruktionen



HV 8.8 Zn

d	M 12	M 14	M 16	M 18	M 20	M 22	M 24	M 27	M 30
b1	21	23	26	28	31	32	34	37	40
b2	23	25	28	30	33	34	37	39	42
k	8	9	10	12	13	14	15	17	19
s	22	24	27	30	32	36	41	46	50
Ld	M 12	M 14	M 16	M 18	M 20	M 22	M 24	M 27	M 30
30	100								
35	100	50							
40	100	50	50	25	25				
45	100	50	50	25	25				
50	100	50	50	25	25	25	25		
55	100	50	50	25	25	25	25		
60	100	50	50	25	25	25	25	10	
65	100	50	25	25	25	25	25	10	
70	100	50	25	25	25	25	25	10	10
75		50	25	25	25	25	25	10	10
80		50	25	25	25	25	10	10	10
85			25	25	25	10	10	10	10
90			25	25	25	10	10	10	10
95			25	25	25	10	10	10	10
100			25	25	25	10	10	10	10
105			25	25	25	10	10	10	10
110			25	25	25	10	10	10	10
115			25	25	25	10	10	10	10
120			25	25	25	10	10	10	10
125			25	25	25	10	10	10	10
130			25	25	25	10	10	10	10
140					25	10	10	10	10
150					25	10	10	10	10
160					10	10	10	10	10
170					10	10	10	10	10
180					10	10	10	10	10
190					10	10	10	10	10
200					10	10	10	10	10
210					10		10	10	10
220					10		10	10	10



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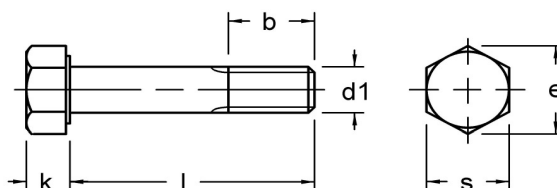
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*Hexagon bolts with large widths
across flats for high tensile
structural bolting*

Sechskantschrauben mit grossen
Schlüsselweiten, HV-Schrauben
in Stahlkonstruktionen



HV 8.8 TZn

d	M 12	M 14	M 16	M 18	M 20	M 22	M 24	M 27	M 30
b1	21	23	26	28	31	32	34	37	40
b2	23,00	25,00	28,00	30,00	33,00	34,00	37,00	39,00	42,00
k	8	9	10	12	13	14	15	17	19
s	22	24	27	30	32	36	41	46	50
L/d	M 12	M 14	M 16	M 18	M 20	M 22	M 24	M 27	M 30
30	100								
35	100	50							
40	100	50	50	25	25				
45	100	50	50	25	25				
50	100	50	50	25	25	25	25		
55	100	50	50	25	25	25	25		
60	100	50	50	25	25	25	25	10	
65	100	50	25	25	25	25	25	10	
70	100	50	25	25	25	25	25	10	10
75		50	25	25	25	25	25	10	10
80		50	25	25	25	25	10	10	10
85			25	25	25	10	10	10	10
90			25	25	25	10	10	10	10
95			25	25	25	10	10	10	10
100			25	25	25	10	10	10	10
105			25	25	25	10	10	10	10
110			25	25	25	10	10	10	10
115			25	25	25	10	10	10	10
120			25	25	25	10	10	10	10
125			25	25	25	10	10	10	10
130			25	25	25	10	10	10	10
140					25	10	10	10	10
150					25	10	10	10	10
160					10	10	10	10	10
170					10	10	10	10	10
180					10	10	10	10	10
190					10	10	10	10	10
200					10	10	10	10	10
210					10		10	10	10
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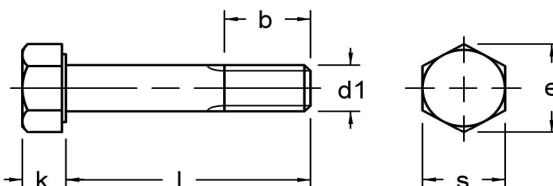
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HV 10.9 Br

d	M 12	M 14	M 16	M 18	M 20	M 22	M 24	M 27	M 30
b1	21	23	26	28	31	32	34	37	40
b2	23	25	28	30	33	34	37	39	42
k	8	9	10	12	13	14	15	17	19
s	22	24	27	30	32	36	41	46	50
L\ d	M 12	M 14	M 16	M 18	M 20	M 22	M 24	M 27	M 30
30	100								
35	100	50							
40	100	50	50	25	25				
45	100	50	50	25	25				
50	100	50	50	25	25	25	25		
55	100	50	50	25	25	25	25		
60	100	50	50	25	25	25	25	10	
65	100	50	25	25	25	25	25	10	
70	100	50	25	25	25	25	25	10	10
75		50	25	25	25	25	25	10	10
80		50	25	25	25	25	10	10	10
85			25	25	25	10	10	10	10
90			25	25	25	10	10	10	10
95			25	25	25	10	10	10	10
100			25	25	25	10	10	10	10
105			25	25	25	10	10	10	10
110			25	25	25	10	10	10	10
115			25	25	25	10	10	10	10
120			25	25	25	10	10	10	10
125			25	25	25	10	10	10	10
130			25	25	25	10	10	10	10
140					25	10	10	10	10
150					25	10	10	10	10
160					10	10	10	10	10
170					10	10	10	10	10
180					10	10	10	10	10
190					10	10	10	10	10
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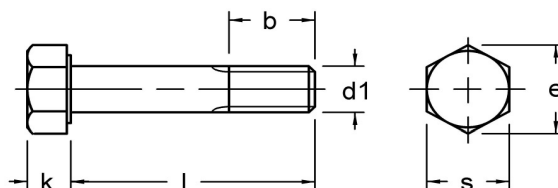
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HV 10.9 Zn

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b1	21	23	26	28	31	32	34	37	40
b2	23	25	28	30	33	34	37	39	42
k	8	9	10	12	13	14	15	17	19
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L/d	M 12	M 14	M 16	M 18	M 20	M 22	M 24	M 27	M 30
30	100								
35	100	50							
40	100	50	50	25	25				
45	100	50	50	25	25				
50	100	50	50	25	25	25	25		
55	100	50	50	25	25	25	25		
60	100	50	50	25	25	25	25	10	
65	100	50	25	25	25	25	25	10	
70	100	50	25	25	25	25	25	10	10
75		50	25	25	25	25	25	10	10
80		50	25	25	25	25	10	10	10
85			25	25	25	10	10	10	10
90			25	25	25	10	10	10	10
95			25	25	25	10	10	10	10
100			25	25	25	10	10	10	10
105			25	25	25	10	10	10	10
110			25	25	25	10	10	10	10
115			25	25	25	10	10	10	10
120			25	25	25	10	10	10	10
125			25	25	25	10	10	10	10
130			25	25	25	10	10	10	10
140					25	10	10	10	10
150					25	10	10	10	10
160					10	10	10	10	10
170					10	10	10	10	10
180					10	10	10	10	10
190					10	10	10	10	10
200					10	10	10	10	10
210					10		10	10	10
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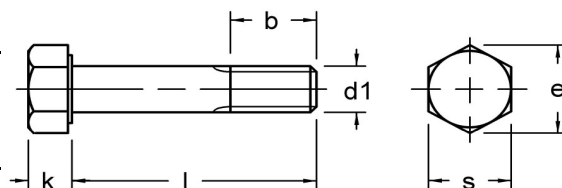
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Schlüsselweiten, HV-Schrauben
in Stahlkonstruktionen



HV 10.9 TZn

d	M 12	M 14	M 16	M 18	M 20	M 22	M 24	M 27	M 30
b1	21	23	26	28	31	32	34	37	40
b2	23	25	28	30	33	34	37	39	42
k	8	9	10	12	13	14	15	17	19
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L/d	M 12	M 14	M 16	M 18	M 20	M 22	M 24	M 27	M 30
30	100								
35	100	50							
40	100	50	50	25	25				
45	100	50	50	25	25				
50	100	50	50	25	25	25	25		
55	100	50	50	25	25	25	25		
60	100	50	50	25	25	25	25	10	
65	100	50	25	25	25	25	25	10	
70	100	50	25	25	25	25	25	10	10
75		50	25	25	25	25	25	10	10
80		50	25	25	25	25	10	10	10
85			25	25	25	10	10	10	10
90			25	25	25	10	10	10	10
95			25	25	25	10	10	10	10
100			25	25	25	10	10	10	10
105			25	25	25	10	10	10	10
110			25	25	25	10	10	10	10
115			25	25	25	10	10	10	10
120			25	25	25	10	10	10	10
125			25	25	25	10	10	10	10
130			25	25	25	10	10	10	10
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150					25	10	10	10	10
160					10	10	10	10	10
170					10	10	10	10	10
180					10	10	10	10	10
190					10	10	10	10	10
200					10	10	10	10	10
210					10		10	10	10
220					10		10	10	10